

The background of the entire page is a dark, high-contrast photograph of a motorcycle's front end. It features two large, round headlights with a mesh grille. The brand name 'RÖSCH' is visible on the lower part of each headlight housing. Below the headlights, there is a license plate area with a blue 'L' and a plus sign. The overall tone is dark and technical.

**RÖSCH**  
**POWERSPORTS**

**DUAL APX**  
**SPORTSMAN/ SCRAMBLER**  
**XP 1000 S**

**INSTALLATION MANUAL**

# THE IMPORTANT STUFF!

## Dual APX - Polaris Sportsman/ Scrambler XP 1000 S 1378APX



- Read all instructions before installation.
- Ensure your vehicle is turned off, and engine and exhaust system are cold.
- Use the necessary protective gear; gloves, goggles etc.
- Make sure your vehicle is on flat, stable ground.
- Check your local laws and regulations to make sure the part you are installing is in compliance and legal for the type of use you intend.
- **After your first ride, re-tighten all bolts!**

### Parts Included

2x Spark Arrestors  
2x Shims  
1x Top Clamp  
1x Bottom Clamp  
2x M8 Nut with Collar  
4x M8x20 Screw  
2x Exhaust Gasket  
2x Exhaust Spring 60mm  
2x Graphite Gasket  
4x M5x16 Cylinder Screw  
4x M5 Washer  
2x Aluminum Pin  
2x Aluminum Cylinder Pipe  
2x M8x40 Hexagon Screw  
2x 8.4 Washers  
10x Hex Flange Screw  
2x M6x16 Screw

**Need help? Got a question?**

**Get in touch at [support@rjwc.se](mailto:support@rjwc.se) or your closest RJWC Dealer.**



### STEP 1.

Remove the factory muffler.

Use a spring hook or a similar tool to detach the springs off the cone that sits against the factory header.



### STEP 2.

Unpack the 2x Aluminum Exhaust Clamps and place these onto the APX cans.

Use 2x M5 Cylinder Screws and 2x M5 Lock Washers on each side to connect the two brackets together.



### STEP 3.

Use the above image as a reference for how the 2x Aluminum Exhaust Clamps should sit on the APX cans.

Keep the Cylinder Screws a little loose so the Aluminum Exhaust Clamps can be adjusted.



### STEP 4.

Connect the pipe to the APX cans, placing 1x Exhaust Gasket between the flange and the can.

Use 5x Hex Flange Screws to connect the flange to the can, sandwiching the Exhaust Gasket between them.

# DUAL APX



## STEP 5.

Repeat Step 4. for the second side.



## STEP 6.

Use 4x M8x20 Screws to attach the Black Exhaust Bracket to the bottom of the Stainless Steel Clamp as seen in the above image.



## STEP 7.

### For EU Models

Insert the Aluminum Cylinder Pipe into the Rubber Gaskets as above, then insert the Aluminum Pin into the Cylinder Pipe.

### For NA Models

Insert the Aluminum Pin into the Rubber Gasket.



## STEP 8.

Thread 2x M8x40 Hexagon Screw through the Black Exhaust Bracket and into the Aluminum Pin use 2x M8 Nut to secure it in place.

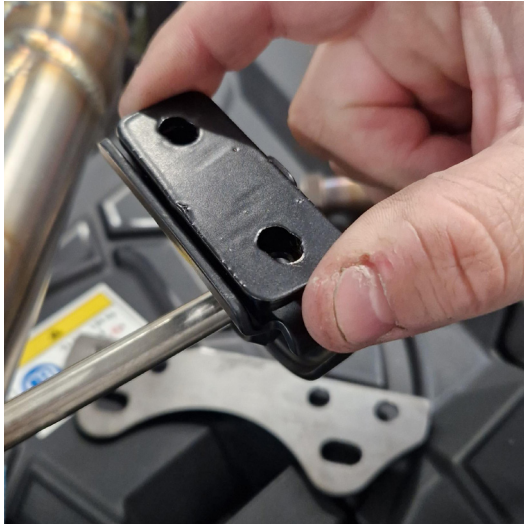
### For EU models

Follow the picture for placement.

### For NA models

Install the bracket on the other side.





### **STEP 9.**

#### **For EU Models**

Use the provided rectangular spacer. With the APX Exhaust in place, use 2x M6x16 Screws and 2x 8.4 Washers to secure this bracket in place.



### **STEP 10.**

#### **For NA Models**

Do not use the rectangular spacer.



### **STEP 11.**

Line the Exhaust Pipe to the Header Pipe with the 1x Graphite Gasket between them. Use the supplied 2x Exhaust Spring 60mm to connect the pipes.

Retighten the Cylinder Screws on the Aluminum Exhaust Clamps.



### **STEP 12.**

You have now completed the installation of the Exhaust.

**Don't forget to retighten all bolts after your first ride!**