

NOTE – use blue Loctite on all bolts/threads

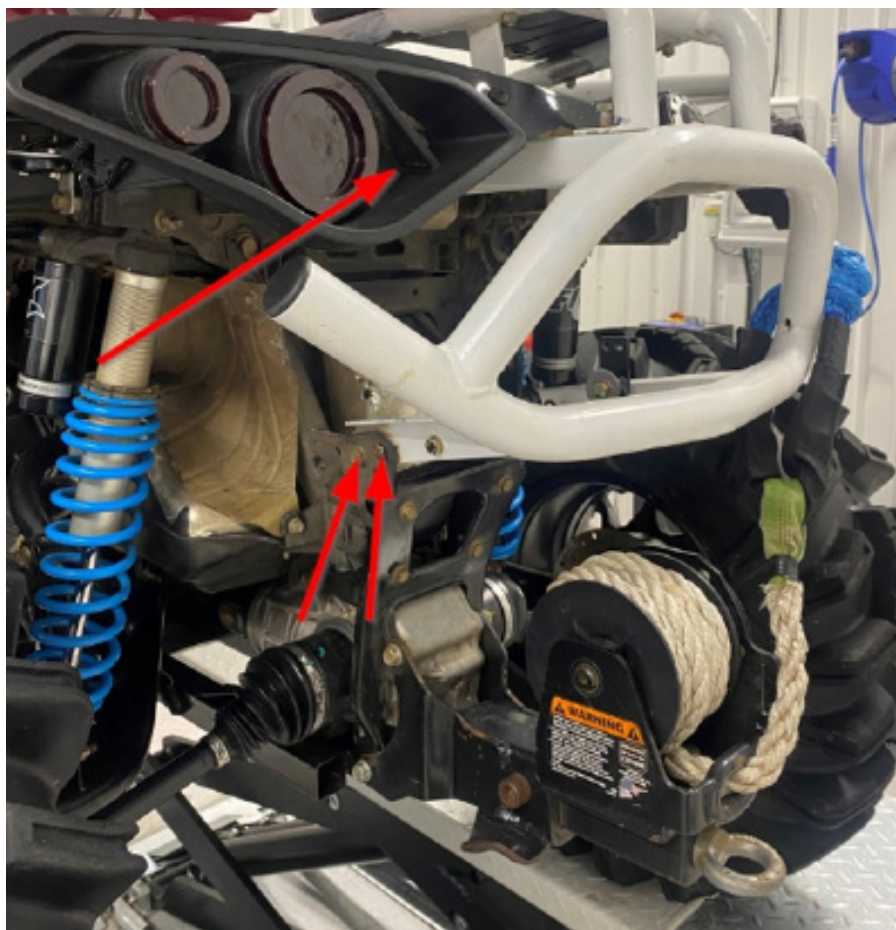
Parts Included

- 2 pcs APX Mufflers with logos right and left side
- 1 pcs dual aluminum clamp upper and lower part
- 1 pcs Powdercoated frame brackets right and left side
- 2 pcs Powdercoated brackets for the aluminum clamp
- 2 pcs spark arresters with shim rings.
- 1 pcs Stainless inlet pipes right and left side
- 4 pcs M8 X 60 Hexagon bolts
- 6 pcs M8 flange nuts
- 10 pcs m6x20 stainless allen bolts
- 10 pcs stainless lock washers
- 4 pcs of aluminum spacers
- 4 pcs rubber washers/bushings
- 4 pcs allen M8x 16 bolts
- 2 pcs stainless washers 35mm
- 2 pcs stainless exhaust clamps
- 2 pcs exhaust gaskets
- 1 pcs heat protective pad for gas tank

There are two different ways to install the exhaust, you can install the exhaust with the bumper in place or remove the bumper. Removing the bumper is the way we would prefer. If you decide to install the exhaust with a bumper in place, you need to install the inlet pipes first and then the muffler package. You can still follow the manual to see how everything is being bolted together.



Remove the rear bumper, the bolts are located in the locations as the picture shows.



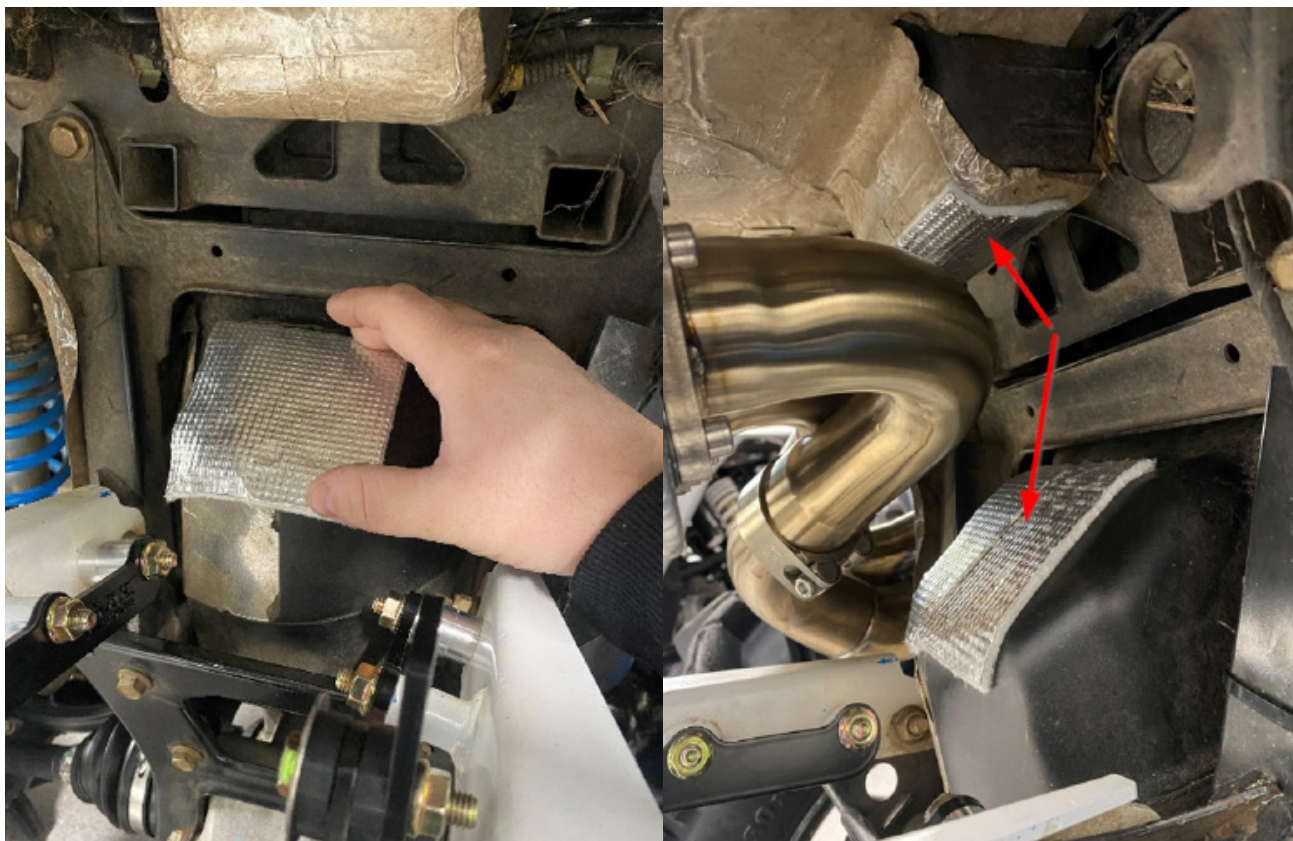
When we ship the exhaust, it's not assembled and the inlet pipe and aluminum clamp need to be installed together with the mufflers.

The aluminum clamp will be installed like the picture shows. Use the M6X16 allen bolts with lock washers. The measurement shown on the picture is something that can be adjusted if necessary. You can adjust how much the muffler will stick outside the bumper by adjusting the clamp and how far onto the header pipe the exhaust will slide on.



Install the inlet pipe as the picture shows and slide the stainless clamp on the pipe. Use the supplied exhaust gaskets between the muffler and stainless flanges. Tighten down the clamp as much as you can.

Use the heat pad on the gas tank and the plastic above the exhaust. It got adhesive on the backside just remove the protective film first, clean the surface on the tank before as well the plastic part above the exhaust.



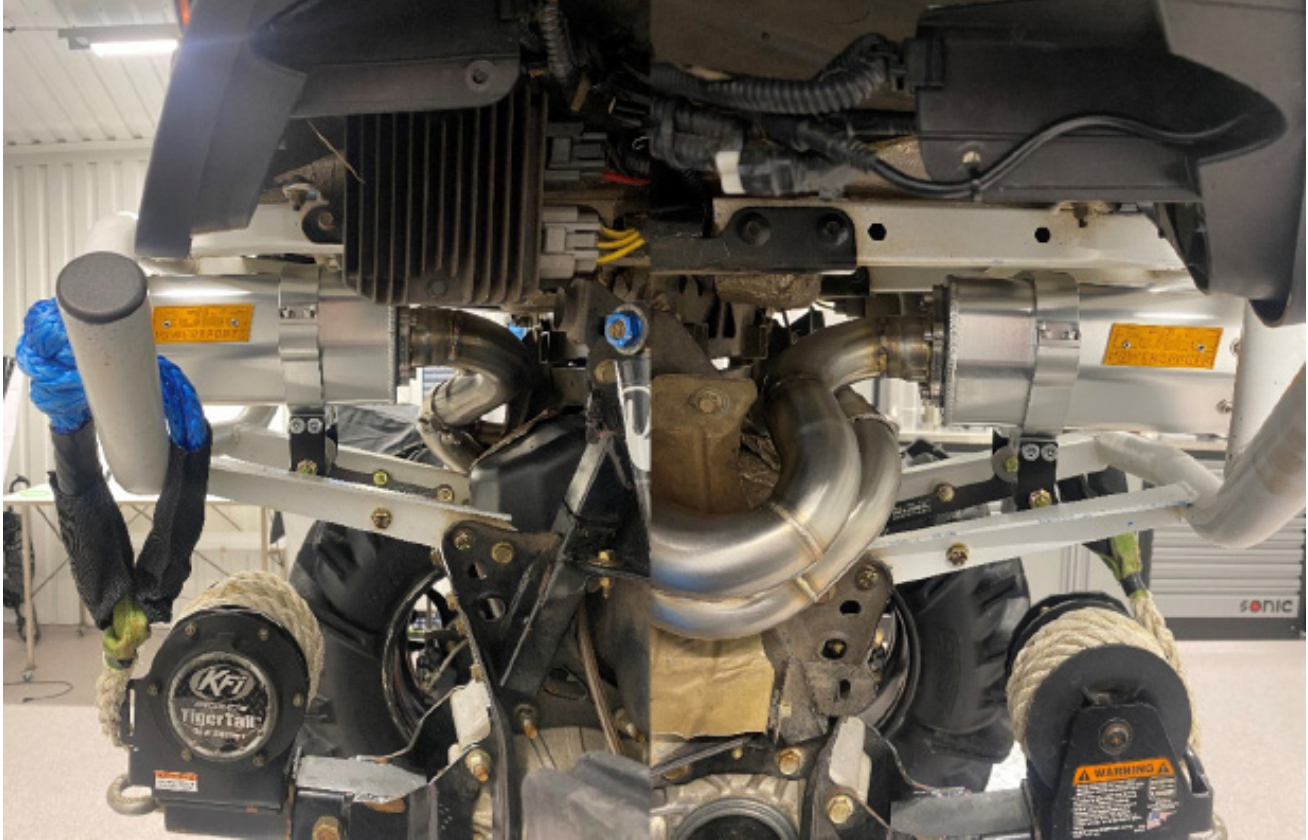
Slide the exhaust on the header pipe and let the exhaust hang until you installed the rear bumper back. Make sure to slide the stainless clamp on before as it is not possible to do afterward. Use a string/strap if needed to support the exhaust during installation, so you don't bend the header pipe as there is a lot of weight.

Re-install the bumper.

Install the powder-coated frame brackets like the picture shows and make sure that the rubber washers are being used correctly. Tighten them down until they are compressed to the thickness of 5 mm . Use the supplied aluminum washers between the bracket and frame as the picture shows.



The overall installation should look like this when it's done.



Start the engine and let it idle for 10 min, turn it off, let it cool down, then re-tighten the intake flange bolts and the endtip bolts. The bolts you used Loctite on do not need to be re-tighten.

For more information, email support@rjwc.se