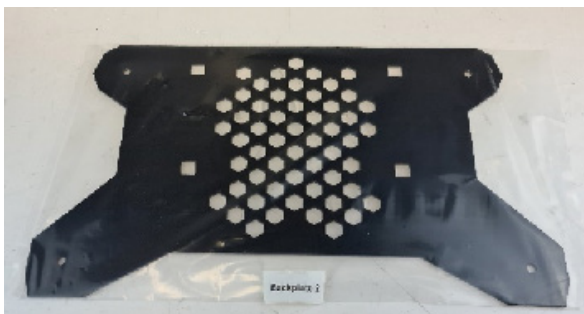


Make sure to let the engine and exhaust cool down before starting any work. Wear protective gloves and proper clothing. Always re-tighten the bolts after the first ride.

ALL MEASUREMENTS ARE METRIC

Hardware included

- Aluminum spacers big with flange x 2
- Aluminium spacer small x 2
- M6 X 20 allen bolts stainless x 10
- M6 stainless lock washers x 10
- M8x20 allen yellow chromated bolts x 6
- M8 washers Yellow chromated x 6
- 20x10x8 mm aluminum washers x 4
- M6x45 allen bolts yellow chromated x 2
- M6 Washers yellow chromated x 2
- M8 Lock nuts for flange yellow chromated x 3
- Allen tool kit x 1
- M6 Flange nut yellow chromated x 2
- Stainless clamp 50-55mm x 1
- Anti seize tube x 1
- 5 hole exhaust gasket for inlet pipes
- 3 hole exhaust gasket
- Spark arrester x 2
- Powder coated aluminum plate



Tools needed

13mm (1/2") spanner/wrench tool.

Torx T40 .

5 mm Allen tool (included in the hardware kit).

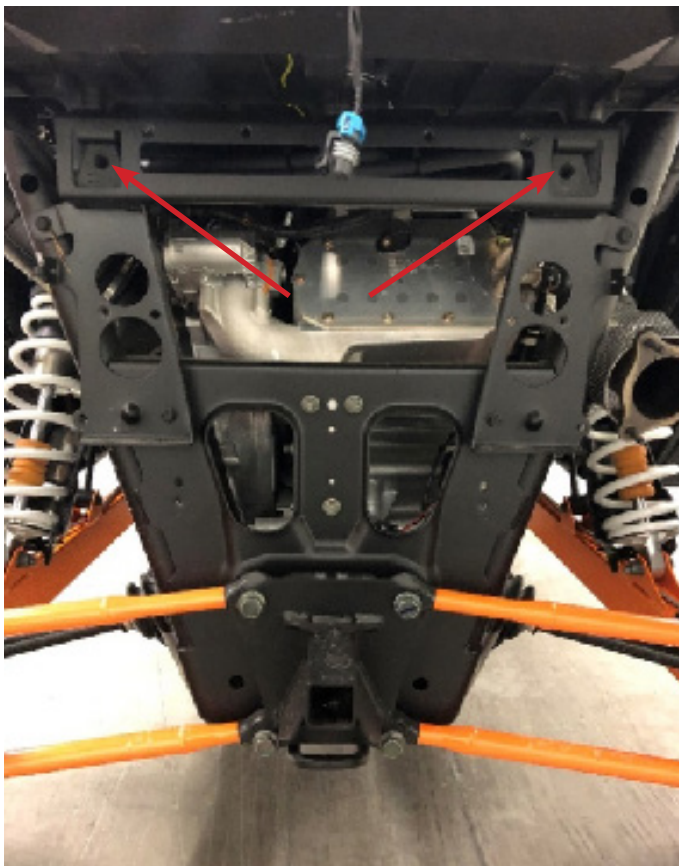
6 mm Allen tool.

10 mm spanner/wrench tool or socket.

19 mm spanner/wrench tool.

Step 1 – Remove the plastic cover and brackets covering the factory muffler. Then remove the factory muffler and also the heatshield behind the muffler. Remove the factory gasket between the header and muffler flange.

Step 2 – Remove the 2 factory rubber frame bushings these are loose in the frame see picture below.

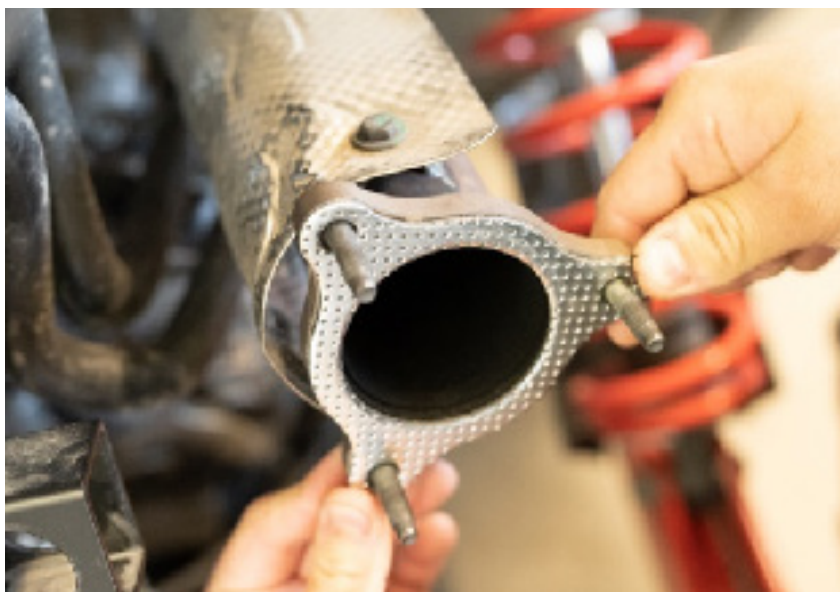


Step 3 – Install the APX mufflers on the black aluminum plate, make sure this is being done according to the pictures below. Use the M8 x 20 allen bolts included with the hardware and the aluminum washers 20x10x8 mm.

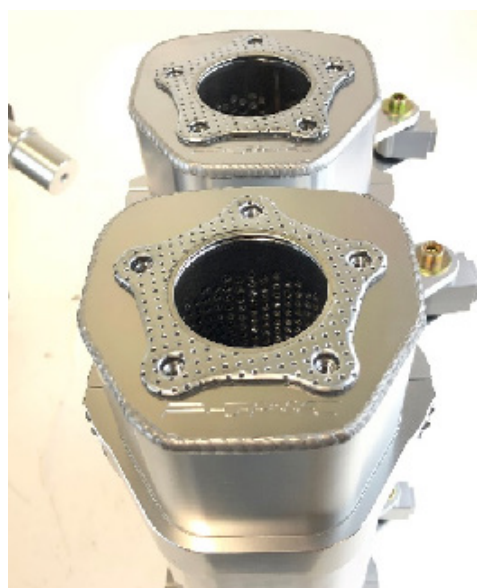
Turn the square tabs until they line up with the square holes in the aluminum plate then screw in the bolts with the washers see pictures below.



Step 4 – Use the 3 hole gasket supplied with the hardware kit between the header and inlet pipe.



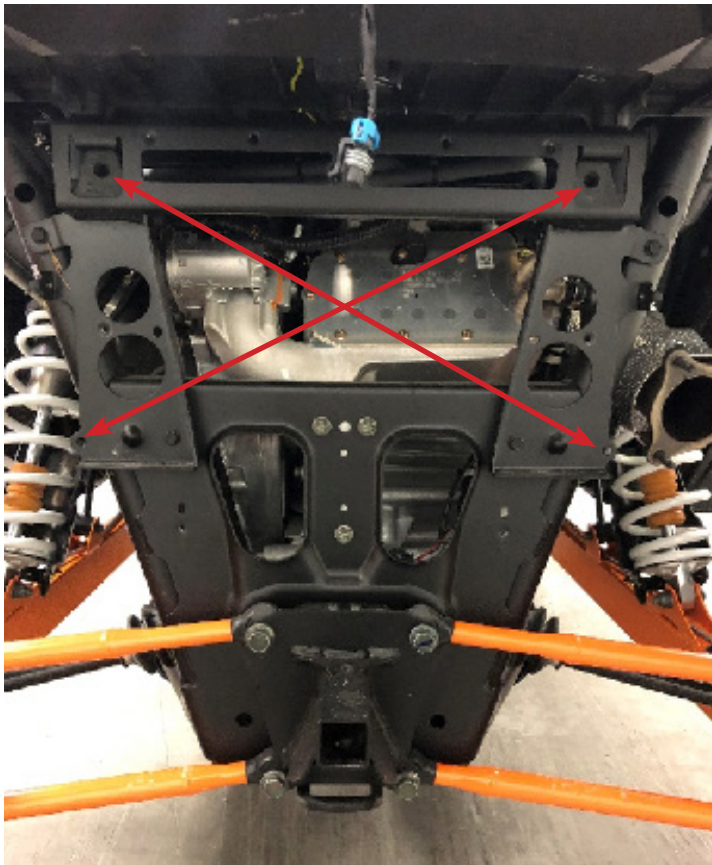
Step 5 – See the picture below on how to install the inlet pipe. All exhausts comes with the m12x1.25 lambda bung hole plugged. If you need to use it just remove the plug from the hole and install the sensor. Use the supplied gaskets see the picture below.



Step 6 – Install the aluminum hanger tabs in the frame as the picture shows below and use a 19 mm wrench to hold the hexagon head when you tighten down the bolt. And in the same time make sure that the inlet pipe lines up with the stock header pipe flange.

Use the existing holes in the frame as the picture below shows (remove stock bushings) and use the supplied aluminum spacers.

The big hexagon spacer have to be installed in the upper holes.





Step 7 - Start the engine let the vehicle idle for 15 min, then turn it off and let it cool down then re-tighten all the bolts.

***IT IS VERY IMPORTANT TO RE-TIGHTEN THESE BOLTS AFTER THE FIRST RIDE AND
TO USE THE LOCKING WASHERS INCLUDED.***

For further information contact support@rjwc.se or your closest RJWC Dealer.



RJ Weld & Custom AB
Bullerleden 9
961 67 Boden, SWEDEN
www.rjwc.se

